

Lathe - cycle-controlled

ROMI

M 420 x 1000 / Sinumerik 810 D



OFFER DETAILS

Stock-No.	1072-20313
Type of machine	Lathe - cycle-controlled
Make	ROMI
Type	M 420 x 1000 / Sinumerik 810 D
Year of manufacture	2005
Location	Dreieich
Country of origin	Brasilien
Delivery time	immediately
Price	on request

TECHNICAL DETAILS

centre height	215 mm
centre distance	1.000 mm
turning diameter over bed	430 mm
turning diameter over slide	200 mm
spindle bore	Ø 53 mm
spindle taper	KK 5 DIN 55026
3-jaw-chuck diameter	250 mm
control	Sinumerik 810 D SIEMENS
bed width	305 mm
turning speed range	3 - 4.000 U/min
turret head	8 Pos.
travel -x axis	220 mm
travel -z axis	1.000 mm
rapid travel - longitudinal/face	10 / 7,5 m/min
drive capacity - spindle motor	12,5 kW
taper in tailstock-quill	MK 4
dia. of quill	60 mm
quill stroke	120 mm
voltage	400 V
total power requirement	15,0 kVA
weight of the machine ca.	2,8 t
dimensions of the machine ca.	3,20 x 1,50 x 2,00 m
chip conveyor	2,30 x 1,50 x 1,50 m

ADDITIONAL INFORMATION

- Serial-No.: 002-090273-403

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- control: SIEMENS Sinumerik 828 D
- Tool turret DUPLOMATIC
- 3-jaw-self-centering wedge bar Chuck SCHUNK
- chip conveyor
- fixed Steady

[LINK TO OFFER](#)

Offer subject of alterations (prior sales and errors excepted)